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NOVARTIS AG Form 4 November 26, 2017 FORM 4 FORM 4 Check this box if no longer subject to Section 16, Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934, biligations may continue. Subject to Section 17(a) of the Public Utility Holding Company Act of 1935 or Section 1(b).											
(Print or Type Responses)											
1. Name and A NOVARTIS	Address of Reporting Pers S AG	Symbol	r Name and X PHARN DIX]				5. Relationship of Reporting Person(s) to Issuer (Check all applicable)				
(Last)		f Earliest Tr Day/Year)	ansaction			Director 10% Owner Officer (give titleX Other (specify					
LICHSTRA	SSE 35	11/26/2					below) below) Indirect 10% Owner				
BASEL, V8	mendment, Date Original Ionth/Day/Year)				 6. Individual or Joint/Group Filing(Check Applicable Line) Form filed by One Reporting Person _X_ Form filed by More than One Reporting Person 						
(City)	(State) (Zip) Tab	le I - Non-D	Derivative S	Securi	ities Acc	uired, Disposed of	f, or Beneficia	lly Owned		
1.Title of Security (Instr. 3)	(Month/Day/Year) Example and an	Transaction Date 2A. Deemed 3. Ionth/Day/Year) Execution Date, if Transact any Code (Month/Day/Year) (Instr. 8)					5. Amount of Securities Beneficially Owned Following Reported Transaction(s) (Instr. 3 and 4)	6. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)			
Common Stock	11/26/2010		Code V P	Amount 14,234	A (D)	\$ 2.41	31,375,635	I	See footnote (1)		
Common Stock	11/26/2010		Р	822	А	\$ 2.64	31,376,457	I	See footnote (1)		
Common Stock	11/26/2010		Р	44	А	\$ 2.96	31,376,501	Ι	See footnotes		
Common Stock	11/26/2010		Р	165	А	\$ 3.79	31,376,666	Ι	See footnote (1)		
Common Stock	11/26/2010		Р	1,332	А	\$ 5.11	31,377,998	I	See footnote (1)		

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Common 11/26/2010 Stock	Р	486	А	\$ 5.46	31,378,484	Ι	See footnote (1)
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Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

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 Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned

 (e.g., puts, calls, warrants, options, convertible securities)

1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	4. Transactio Code (Instr. 8)	of Derivative Securities Acquired (A) or Disposed of (D) (Instr. 3,		ate	7. Title Amoun Underly Securiti (Instr. 3	t of ying ies	8. Price of Derivative Security (Instr. 5)	9. Nu Deriv Secu Bene Owno Follo Repo Trans (Instr
			Code V	4, and 5) (A) (D)	Date Exercisable	Expiration Date	Title N	Amount or Number of Shares		

Reporting Owners

Reporting Owner Name / Address	1	Relationships								
1	Director	10% Owner	Officer	Other						
NOVARTIS AG LICHSTRASSE 35 BASEL, V8 CH 4002				Indirect 10% Owner						
NOVARTIS PHARMA AG LICHSTRASSE 35 BASEL, V8 CH 4002		Х								
Signatures										
/s/: Ramon Zapata-Gomez	11/26/201	0								
<u>**</u> Signature of Reporting Person	Date									
/s/: Felix Eichhorn	11/26/201	0								
**Signature of Reporting Person	Date									

Explanation of Responses:

- * If the form is filed by more than one reporting person, *see* Instruction 4(b)(v).
- ** Intentional misstatements or omissions of facts constitute Federal Criminal Violations. See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).
- (1) These securities are owned directly by Novartis Pharma AG, a direct, wholly-owned subsidiary of Novartis AG. Novartis AG is an indirect beneficial owner of these securities. See attachment.

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, *see* Instruction 6 for procedure. Potential persons who are to respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB number.