KOHLS Corp Form 8-K May 12, 2011

#### **UNITED STATES**

## SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

#### Form 8-K

# **Current Report**

Pursuant to Section 13 or 15(d) of the Securities Exchange Act of 1934

Date of Report (Date of earliest event reported): May 12, 2011

# KOHLS CORPORATION

(Exact name of registrant as specified in its charter)

Commission File Number: <u>001-11084</u>

Wisconsin

39-1630919
(IRS Employer
(State or other jurisdiction of incorporation)

Identification No.)

# N56 W17000 Ridgewood Drive Menomonee Falls, Wisconsin 53051

(Address of principal executive offices)

#### (262) 703-7000

Registrant s telephone number, including area code:

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions:

- " Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)
- " Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)
- " Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))
- " Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

The information in this report, including the exhibit attached hereto, is furnished solely pursuant to Item 2.02 of this Form 8-K. Consequently, it is not deemed filed for the purposes of Section 18 of the Securities Exchange Act of 1934, or otherwise subject to the liabilities of that section. Further, the information in this report, including the exhibit, shall not be deemed to be incorporated by reference into the filings of the registrant under the Securities Act of 1933.

Item	2	02
ITAM	1.	11/

## **Results of Operations and Financial Condition.**

On May 12, 2011, Kohl s Corporation issued a press release reporting its earnings for the first quarter ended April 30, 2011 and giving earnings guidance for the second quarter and fiscal year. A copy of the press release is attached as Exhibit 99.1 and incorporated by reference herein.

#### **Item 7.01**

#### Regulation FD Disclosure.

See Item 2.02.

#### Item 9.01. Financial Statements and Exhibits.

(d)

#### **Exhibits**

Exhibit No. Description

99.1 Press Release dated May 12, 2011

# **SIGNATURES**

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

Dated: May 12, 2011

KOHL S CORPORATION

By: /s/ Richard D. Schepp

Richard D. Schepp

Executive Vice President,

General Counsel and Secretary

# **EXHIBIT INDEX**

Exhibit No.	<u>Description</u>	
99.1	Press Release dated May 12, 2011	